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佛山市盛联达家具有限公司 佛山, 顺德区,龙江镇,三联路 38 号,嘉洋工业大厦 C 区 6 楼。

以下测试之样品是由申请者所提供及确认:

产品名称: 椅子

供应商型号/货号: X04C

生产厂家:佛山市盛联达家具有限公司

供应商:佛山市盛联达家具有限公司

原产国:中国

到样日期 : 2017-10-23

重新送样日期 : 2017-11-22

检验日期 : 2017-10-23 至 2017-11-28

### 检测结果总结

检测依据	结果
EN 12520:2015,不包括使用说明。	符合
EN 1335-2:2009 & EN 1335-3:2009/AC:2009 中的脚轮和椅子底架耐久性试验	符合
概要:	
1. 如果想了解检测结果的细节,请查看下述的检测结果页。	

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聂超 批准签署人





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### 检测和结果

#### 检测依据第一部分:

EN 12520:2015 家具- 强度-耐久性和安全性-家用座椅的要求,不包括使用说明。

### 样品数量:

1件(样品1)。如果想了解更多的样品信息和图片,请查看下述的样品信息页。

检测方法和要求	检测结果
5 结构要求	
5.1 一般安全要求 座椅的座位、靠背和扶手的边如果在使用时使用者会接触到的,则应该圆角或者倒角处理。 其他在使用过程中会接触到的边,要求没有毛刺、利边。 管状部件的端部应封闭; 可移动部件及调节部件的设计要求不能引起误操作。 所有承受力的部件,不能有意外的松动出现。 所有需要加润滑油来帮助滑动的部件,如果用户使用过程中会接触到,那么要有保护结构来 防止油污。	符合
5.2 剪切挤压点	
<b>5.2.1 打开和折叠过程中的剪切挤压点</b> 仅在打开和折叠过程中产生的剪切挤压点可以接受,是因为假定使用者移动他/她的肢体便可立即终止剪切挤压力作用产生的痛感,5.2.2或5.2.3的情况除外。相互运动从而产生剪切挤压点的边应当满足5.1的要求。	符合
<b>5.2.2</b> 在动力机构作用下产生的剪切挤压点 不应存在由动力机构(包括弹簧等)操作的座椅部件之间产生的可接触的剪切挤压点。	不适用
5.2.3 使用过程中的剪切挤压点 不应存在由正常使用时的负载产生的剪切挤压点。正常使用时的负载如表1所示。在使用者 正常的移动和动作时(例如通过抬举座位或调节靠背尝试移动座椅),在使用者自身肢体的 重量下产生的剪切点不可以接受的。 备注:最好用加上自动锁的方式来防止这个危险。	符合
5.3 稳定性(参考 EN 1022:2005 的测试方法。)	
座椅在测试时不能发生翻倒。	
EN 1022, 6.2 所有座椅的前向失衡试验 通过加载垫施加一个600 N 的垂直力(多座位最多放置两个位置)在离座位承重结构前沿向 后60mm最容易导致倾翻的位置。在每个加载位置沿着从加载垫和座位上表面交点向前延伸 的水平线同时施加一个20N的水平向外的力,并保持5s。	符合
EN 1022, 6.3 带脚靠座椅的前向倾翻试验 对于带脚靠座椅,将垂直负载和水平力施加在脚靠上,重复第 6.2 条款的测试。对于管状 结构的脚靠,沿着管的中心线施加负载。	不适用
EN 1022, 6.4 所有不带扶手座椅的侧向失衡试验 通过加载垫施加一个600 N 的垂直力在离座位承重结构靠近被抑制脚一侧边缘向里60mm 最容易导致倾翻的位置。在加载位置沿着从加载垫和座位上表面交点向侧向延伸的水平线同时施加一个20N的水平向外的力,并保持5s。	符合



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检测方法和要求	检测结果
EN 1022, 6.5 所有带扶手座椅的侧向失衡试验 通过加载垫施加一个350N的垂直力在扶手中心线上从扶手承重结构外缘向里最多40mm沿着长度方向最不利的位置。同时在座位面的左-右中心线向所测试扶手一侧100mm的平行线上,与扶手加载点至靠背同距离的位置上,施加一个250N的垂直力。保持前两个力,然后在被抑制脚一侧的扶手上表面施加一个水平向外20N的力并保持5s,这个力的方向与该侧两个被抑制脚连线相垂直。	不适用
<b>EN 1022, 6.6</b> 所有带靠背座椅的后向失衡试验 所有可调节的靠背应当设置在最靠近垂直的位置。通过加载垫施加一个600N的垂直力作用 在由加载点模型确定的座位加载点A。测量座位负载到地面的距离(H),单位mm。如果 测量值H≥ 720mm,则施加80N的水平力 $F_H$ ; 如果测量值H < 720 mm,则通过公式 $F_H$ = 0. 2857*(1000-H)来计算 $F_H$ 的值,其中H的单位是mm, $F_H$ 的单位是N。施加一个水平向后的力 $F_H$ 在由加载点模型确定的靠背加载点B,或者在靠背顶端边缘,取更低的位置。如果座椅有 多个座位,则同时在两个最不利的座位上执行上面的过程。	符合
<b>EN 1022, 7.3 倾斜椅子</b> 该方法适用于满足 θ≥ 10°并且 90°≤ γ≤170°的座椅。 如果座椅带有锁定系统,则应当设置在完全倾斜的位置。 在座位上,贴近靠背放置 11 个测试块(10 千克/个),检查座椅是否有倾倒。	不适用
EN 1022, 7.4 摇椅 在座位上,贴近靠背放置8个测试块(10 千克/个)。将椅子尽量往前限制位推直到靠背与 地面垂直,然后释放让座椅在重力作用下向后自由摇晃。检查椅子是否倾倒。	不适用
<b>EN 1022, 7.5 带脚靠躺椅的稳定性</b> 该方法适用于所有满足θ≥10°并且90°≤γ≤170°的躺椅。 将椅子设置到最大倾仰的位置,通过支撑装置在座位上放置8个测试块(10 千克/个),然 后在脚靠上距离座位靠背交线Z的位置放置3个测试块(10 千克/个),检查椅子是否有倾倒。	不适用
EN 1022, 7.6 脚靠的稳定性 如果脚靠在施加了垂直力情况下,会自己折叠起来,那么在此椅子上,让脚靠在处于收回的 状态下,进行 6.2 里前向稳定性的测试。 如果脚靠没有收回的情况,那么将脚靠放在完全打开的位置,并进行6.2里的稳定性测试。	不适用
<b>EN 1022, 7.7 不带脚靠的躺椅的稳定性</b> 该方法适用于所有满足θ≥10°并且90°≤γ≤170°的躺椅。 将椅子设置到最大倾仰的位置,通过支撑装置在座位上放置 8 个测试块(10 千克/个),然后在座位前部距离座位靠背交线 X 的位置放置 3 个测试块(10 千克/个),检查椅子是否有倾倒。	不适用
5.4 强度和耐久性(参考EN 1728:2012/AC:2013 D/E/F的测试方法)	

试验过程中及试验后座椅应当满足以下要求:

- 1)没有任何连接位、部件或组件的断裂;
- 2) 应当牢固的连接位没有松动;
- 3) 移除试验负载后座椅满足它的功能
- 4)座椅应当满足稳定性的要求。



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检测方法和要求	检测结果
<b>EN 1728, 6.4 座位和靠背的静态负载测试</b> 施加向下的力 Fv 在座位加载点,保持这个力,再施加向后的力 F <sub>H</sub> 在靠背加载点;依次移除靠背加载力和座位加载力;以此为一个循环。 如果座椅的靠背位置固定,或者带有不能锁定靠背位置的倾仰机构,则该项测试需要在靠背最垂直的位置和靠背最倾仰的位置各进行 5 个循环。Fv 和 F <sub>H</sub> 的力值按以下规则来确定。当∅min≥70°时,Fv=1300N,F <sub>H</sub> = 450N;当 55°≤∅min<70°时,Fv=1300N,F <sub>H</sub> = 450N;当 1300N x sin∅min F <sub>H</sub> = (∅min /60° - 0.1666) x 450N x cos∅min 当∅min Fv = 975N FV = 975N x cos∅min。 备注:如果座椅没靠背,则只在座位上进行测试;靠背上施加的力最少要达到 410N;多座位座椅没有进行测试的座位上要放 750N 的载荷。	符合
EN 1728, 6.5 座位前脚的静态测试 重复座位静态压力测试(1300N)的测试过程,力施加的点要求在离座位前沿 100mm 的地方。共进行 10 个循环的测试。 施加力的点,要求在座位的中心线上,或者离座位一边尽可能的近,但是要求离边至少100mm。 如果是多座位的椅子,则同时在两个座位上进行测试。 备注: 多座位座椅没有进行测试的座位上要放 750N 的载荷。	符合
EN 17282, 6.8 歇脚处的强度测试 不适用于座位高度 < 600mm 的椅子。 施加一个向下的力 1000N 在座位加载点上 10 次。 加载用垫块: 直径 100mm。 加载点: 离歇脚处最外边 80mm 最容易出现损坏的地方。如果是条状,加载点为中间位置 或者其他最可能出现破坏的地方。	不适用
<b>EN 1728, 6.10 扶手侧向静态载荷测试</b> 对于只有一个扶手的椅子,在该扶手最容易出现损坏但距离扶手端部不小于 100mm 的位置上施加 300 N 的向外力,共进行 10 个循环;对于有两个扶手的椅子,在两个扶手上同时进行测试;对于有三个扶手的椅子,在相邻的的两个扶手上进行测试,所有不同结构的扶手都要进行测试。	不适用
EN 1728, 6.11 扶手垂直静态载荷测试 对于只有一个扶手的椅子,或者两个扶手的中心距离大于 1000mm,在扶手最容易出现损坏但距离扶手端部不小于 100mm 的位置上施加 700 N 的向下力,共进行 10 个循环;对于两扶手的中心距离小于 1000mm 的椅子,在两个扶手同时进行测试;对于有三个扶手的椅子,在相邻的的两个扶手上进行测试,所有不同结构的扶手都要进行测试。	不适用



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检测方法和要求	检测结果
EN 1728, 6.17 座垫和靠背疲劳测试	
<b>LN 1720, 0.17 </b>	符合
EN 1728, 6.18 座墊前部疲劳测试	
将椅子放在测试平台上,在椅子座垫前面边缘进入 80 mm 而且尽可能靠近两个侧边但是不要少于 80 mm 的两个点处交替施加一个 800N 的垂直向下力,重复以上测试 20000 次,检查椅子有没有任何的损坏。	符合
EN 1728, 6.20 扶手疲劳测试	
同时施加两个大小为 400N 的力在扶手上,离扶手最前边 100mm 的位置,方向为距离垂直向下(10±1)°。测试次数为 10000 次。	不适用
EN 1728, 6.15 椅腿前向静态载荷测试 将座椅摆放在测试平台上,用挡块挡住座椅前腿,在座垫受力点施加垂直向下的力 1000 N,保持作用在座垫上的力的同时,在座垫后边缘中央施加水平向前的力 400 N。重复以上 测试 10 次,检查座椅是否损坏。	符合
EN 1728, 6.16 椅腿侧向静态载荷测试 将座椅摆放在测试平台上,用挡块挡住座椅一侧的椅腿,在座垫上适当位置施加垂直向下的力 1000 N,作用点离座椅未被挡住侧座垫边缘不超过 150 mm。保持作用在座垫上的力的同时,在座椅未被挡住侧座垫边缘中央施加水平力 300 N。重复以上测试 10 次。检查座椅是否损坏。	符合
EN 1728, 6.24 座垫冲击测试 将座椅摆放在测试平台上,让座垫冲击测试仪从 180 mm 高度自由冲击在座垫受力点。重 复以上测试 10 次。检查座椅是否损坏。	符合
EN 1728, 6.28 向后倾翻测试 这个测试只适用于单个座位的椅子,并且椅子在翻倒时靠背最先撞到地面。同时要求使得椅 子翻倒的力不能大于 30N。 在离开靠背顶端往下 50mm 的中间位置,施加一个后向的水平力,测量出使得椅子前脚离 开地面时需要力的大小。 施加这个力直到使得椅子处于未倒的一个平衡位置,然后让椅子自由往后掉撞击靠背。	符合
EN 1728, 6.25 靠背冲击测试 将座椅摆放在测试平台上, 用挡块挡住座椅前腿.让靠背冲击测试仪从 120 mm 高度自由冲击靠背顶部中央外侧。重复以上测试 10 次,检查座椅是否损坏。 备注:该测试只适用于没有进行 EN 1728, 6.28 向后倾翻测试的座椅。	不适用



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检测方法和要求	检测结果
6 使用说明书	
说明书应该使用椅子终端用户使用的语言来写明至少如下内容:	未测试
a)如果适用,要有安装说明;	
b) 使用椅子的注意,维护保养事项;	
c)如果椅子有用到蓄能机构等,要在说明书里指出:更换和维修这些部件(高度调节汽杆)	
有可能产生危险,请咨询专业人员。	

#### 检测依据第二部分:

EN 1335-2:2009 & EN 1335-3:2009/AC:2009 中的脚轮和椅子底架耐久性试验。

#### 样品数量:

1件(样品1)。如果想了解更多的样品信息和图片,请查看下述的样品信息页。

检测方法和要求	检测结果
脚轮和椅子底架耐久性试验(EN 1335-3:2009/AC:2009 条款 7.3.5) 该项测试不适用于加载后有刹车功能的脚轮。 椅子需放置在带测试面的旋转试验台上,使椅子的旋转轴和试验台的旋转轴重合。在椅子的 A点施加一个110千克的重量。椅子的上部应当适当宽松地固定,使其在试验过程中底架不 旋转但脚轮可以自然地旋转而不被阻挡。测试台的旋转速度为6个循环每分钟,旋转的角度 从0°到180°然后再返回。一次向前的旋转和一次向后的旋转构成一个循环。或者选用另一种 装置也可以达到该效果,该装置应当提供一个直线(1 000 ± 250) mm行程的测试平台。将椅子固定在装置上,在A点加载110千克重量,其它类似条件相同。装置的行进速率为6个循环每分钟,往前和往后各走完行程构成一个循环。共计循环36 000次。 测试完后应符合EN 1335-2:2009条款 4.5的要求。	符合

#### 备注:

- 1. 本报告是编号为 SDHL1712027352FT 英文检测报告的中文译本,如有歧义,以英文版本为准。
- 2. 请翻到下一页获取样品信息和图片。



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### 样品信息和图片

重量: 7.00 千克

外形尺寸: 585 毫米 宽 x 525 毫米 深 x 905 毫米 高

其它尺寸: /

## 样品图片











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